

Standards Manager Web Standards List

PFI-Pipe Fabrication Institute

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2	ES-16	Access Holes, Bosses and Plugs for Radiographic Inspection of Pipe Welds	2021	PFI	
3	ES-22	Recommended Practice for Color Coding of Piping Materials	2021	PFI	
4	ES-26	Welded Load Bearing Attachments to Pressure Retaining Piping Materials	2021	PFI	
5	TB-10	Guidelines for Calculating Factored Weld Diameter Inches for Project Reporting	2021	PFI	
6	TB-11	Cleaning of Rust on Stainless Steel	2021	PFI	
7	TB-7	Guidelines for Fabrication and Installation of Stainless Steel High Purity Distribution Systems	2020	PFI	
8	ES-11	Permanent Marking on Piping Materials	2020	PFI	
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11	ES-31	Standard for Protection of Ends of Fabricated Piping Assemblies	2020	PFI	
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13	ES-41	Standard for Material Control And Traceability of Piping Components	2020	PFI	
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15	ES-43	Standard for Protection of Austenitic Stainless Steel and Nickel Alloy Materials	2020	PFI	
16	ES-37	Standard for Loading and Shipping of Piping Assemblies	2020	PFI	
17	ES-48	Random Examination	2020	PFI	
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19	TB-1	Pressure-Temperature Ratings of Seamless Pipe Used in Power Plant Piping Systems	2019	PFI	
20	TB-3	Guidelines Clarifying Relationships and Design Engineering Responsibilities between Purchasers' Engineers and Pipe Fabricator or Pipe Fabricator Erector	2019	PFI	
21	TB-5	Minimum Information Required for the Bidding of Pipe Fabrication	2019	PFI	
22	ES-49	Guidelines for Installation of Integrally Reinforced Branch Connection Fittings	2019	PFI	
23	ES-39	Fabricated Tolerances for Grooved Piping Systems	2019	PFI	
24	ES-44	Drafting Practices Standard	2019	PFI	
25	ES-32	Tool Calibration	2019	PFI	
26	ES-2	Method of Dimensioning Piping Assemblies	2019	PFI	
27	ES-20	Wall Thickness Measurement by Ultrasonic Examination	2019	PFI	
28	ES-27	"Visual Examination" the Purpose, Meaning and Limitation of the Term	2019	PFI	
29	ES-29	Internal Abrasive Blast Cleaning of Ferritic Piping	2019	PFI	
30	TB-8	Recommended Practice for the Fabrication of Polyvinylidene Fluoride (PVDF) Piping	2019	PFI	
31	ES-47	Welding of Internally Clad Piping	2019	PFI	
32	ES-24	Pipe Bending Methods, Tolerances, Process and Material Requirements	2018	PFI	
33	ES-21	Internal Machining and Fit-Up of GTAW Root Pass Circumferential Butt Welds	2018	PFI	
34	ES-4	Hydrostatic Testing of Fabricated Piping	2018	PFI	
35	ES-45	Recommended Practice for Local Post-Weld Heat Treatment	2018	PFI	
36	ES-40	Method of Dimensioning Grooved Piping Assemblies	2017	PFI	

37	ES-1	Internal Machining and Solid Machined Backing Rings for Circumferential Butt Welds	2017	PFI	0
38	ES-36	Branch Reinforcement Work Sheets	2016	PFI	0
39	ES-22	Recommended Practice for Color Coding of Piping Materials	2016	PFI	0
40	ES-35	Nonsymmetrical Bevels and Joint Configurations for Butt Welds	2016	PFI	
41	ES-24	Pipe Bending Methods, Tolerances, Process and Material Requirements	2015	PFI	0
42	ES-4	Hydrostatic Testing of Fabricated Piping	2013	PFI	0
43	ES-5	Cleaning of Fabricated Piping	2013	PFI	0
44	ES-7	Minimum Length and Spacing for Welded Nozzles	2013	PFI	0
45	ES-2	Method of Dimensioning Piping Assemblies	2013	PFI	0
46	ES-16	Access Holes, Bosses and Plugs for Radiographic Inspection of Pipe Welds	2013	PFI	0
47	ES-20	Wall Thickness Measurement by Ultrasonic Examination	2013	PFI	0
48	ES-22	Recommended Practice for Color Coding of Piping Materials	2013	PFI	0
49	ES-24	Pipe Bending Methods, Tolerances, Process and Material Requirements	2013	PFI	0
50	ES-26	Welded Load Bearing Attachments to Pressure Retaining Piping Materials	2013	PFI	0
51	ES-32	Tool Calibration	2013	PFI	0
52	ES-44	Drafting Practices Standard	2013	PFI	0
53	ES-45	Recommended Practice for Local Post-Weld Heat Treatment	2013	PFI	0
54	ES-47	Welding Of Internally Clad Piping	2013	PFI	0
55	ES-48	Random Examination	2013	PFI	0
56	ES-49	Guidelines For Installation Of Integrally Reinforced Branch Connection Fittings	2013	PFI	0
57	TB-1	Pressure-Temperature Ratings of Seamless Pipe Used in Power Plant Piping Systems	2013	PFI	0
58	TB-3	Guidelines Clarifying Relationships and Design Engineering Responsibilities between Purchasers' Engineers and Pipe Fabricator or Pipe Fabricator Erector	2013	PFI	0
59	TB-5	Minimum Information Required for the Bidding of Pipe Fabrication	2013	PFI	0
60	TB-8	Recommended Practice for the Fabrication of Polyvinylidene Fluoride (PVDF) Piping	2013	PFI	0
61	ES-36	Branch Reinforcement Work Sheets	2013	PFI	0
62	ES-43	Standard For Protection Of Austenitic Stainless Steel and Nickel Alloy Materials	2013	PFI	0
63	ES-1	Internal Machining and Solid Machined Backing Rings for Circumferential Butt Welds	2010	PFI	0
64	ES-40	Method of Dimensioning Grooved Piping Assemblies	2010	PFI	0
65	ES-27	"Visual Examination" the Purpose, Meaning and Limitation of the Term	2010	PFI	0
66	ES-21	Internal Machining and Fit-Up of GTAW Root Pass Circumferential Butt Welds	2010	PFI	0
67	ES-3	Fabricating Tolerances	2009	PFI	0
68	ES-29	Internal Abrasive Blast Cleaning of Ferritic Piping	2006	PFI	0
69	TB-9	Customary Fitting, Forging, Plate and Bar Materials used with Pipe	2006	PFI	
70	ES-42	Standard For Positive Material Identification Of Piping Components Using Portable X-ray Emission Type Test Equipment	2005	PFI	0
71	ES-31	Standard For Protection Of Ends Of Fabricated Piping Assemblies	2004	PFI	0
72	TB-7	Guidelines for Fabrication and Installation of Stainless Steel High Purity Distribution Systems	2004	PFI	0
73	ES-35	Nonsymmetrical Bevels And Joint Configurations For Butt welds	2003	PFI	0
74	ES-41	Standard For Material Control And Traceability Of Piping Components	2003	PFI	0
75	ES-30	Random Ultrasonic Examination of Butt Welds	2003	PFI	0

76	ES-34	Temporary Painting/Coating Of Fabricated Piping	2003	PFI	0
77	ES-37	Standard for Loading and Shipping of Piping Assemblies	2003	PFI	0
78	ES-39	Fabricated Tolerances for Grooved Piping Systems	2003	PFI	0
79	ES-11	Permanent Marking on Piping Materials	2003	PFI	0
80	ES-27	"Visual Examination" the Purpose, Meaning and Limitation of the Term	2003	PFI	0
81	ES-34	TEMPORARY PAINTING/COATING OF FABRICATED PIPING	2003	PFI	0
82	ES-37	Standard for Loading and Shipping of Piping Assemblies	2003	PFI	0
83	ES-42	STANDARD FOR POSITIVE MATERIAL IDENTIFICATION OF PIPING COMPONENTS USING PORTABLE X-RAY EMISSION TYPE TEST EQUIPMENT	2002	PFI	0
84	ES-44	Drafting Practices Standard	2002	PFI	0
85	ES-45	Recommended Practice for Local Post-Weld Heat Treatment	2002	PFI	0
86	ES-46	Bar Coding	2002	PFI	0
87	TB-3	Guidelines Clarifying Relationships and Design Engineering Responsibilities between Purchasers' Engineers and Pipe Fabricator or Pipe Fabricator Erector	2002	PFI	0
88	TB-5	Minimum Information Required for the Bidding of Pipe Fabrication	2002	PFI	0
89	ES-29	Internal Abrasive Blast Cleaning of Ferritic Piping	2002	PFI	0
90	ES-22	Recommended Practice for Color Coding of Piping Materials	2002	PFI	0
91	ES-25	Random Radiography of Pressure Retaining Girth Butt Welds	2002	PFI	0
92	ES-26	Welded Load Bearing Attachments to Pressure Retaining Piping Materials	2002	PFI	0
93	ES-5	Cleaning of Fabricated Piping	2002	PFI	0
94	TB-8	Recommended Practice for the Fabrication of Polyvinylidene Fluoride (PVDF) Piping	2001	PFI	0
95	ES-36	Branch Reinforcement Work Sheets	1999	PFI	0
96	ES-35	Nonsymmetrical Bevels and Joint Configurations for Butt Welds	1998	PFI	0
97	ES-41	Material Control and Traceability of Piping Components	1998	PFI	0
98	ES-11	Permanent Marking on Piping Materials	1998	PFI	0
99	ES-21	Internal Machining and Fit-Up of GTAW Root Pass Circumferential Butt Welds R(2001)	1998	PFI	0
100	ES-20	Wall Thickness Measurement by Ultrasonic Examination R(2002)	1997	PFI	0
101	TB-7	Guidelines for Fabrication and Installation of Stainless Steel High Purity Distribution Systems R(2000)	1997	PFI	0
102	ES-43	Protection of Austenitic Stainless Steel and Nickel Alloy Materials R(2002)	1996	PFI	0
103	ES-39	Fabricated Tolerances for Grooved Piping Systems R(2003)	1994	PFI	0
104	ES-40	Method of Dimensioning Grooved Piping Assemblies R(2000)	1994	PFI	0
105	TB-1	Pressure-Temperature Ratings of Seamless Pipe Used in Power Plant Piping Systems R(1999)	1994	PFI	0
106	ES-7	Minimum Length and Spacing for Welded Nozzles R(2002)	1994	PFI	0
107	ES-32	Tool Calibration R(2000)	1993	PFI	0
108	ES-1	Internal Machining and Solid Machined Backing Rings for Circumferential Butt Welds R(2001)	1992	PFI	0
109	ES-2	Method of Dimensioning Piping Assemblies R(2000)	1992	PFI	0
110	ES-31	Standard for Protection of Ends of Fabricated Piping Assemblies R(2000)	1992	PFI	0
111	ES-24	Pipe Bending Methods, Tolerances, Process and Material Requirements R(2001)	1992	PFI	0
112	ES-30	Random Ultrasonic Examination of Butt Welds R(1998)	1986	PFI	0
113	ES-4	Hydrostatic Testing of Fabricated Piping R(2002)	1985	PFI	0
114	ES-16	Access Holes, Bosses and Plugs for Radiographic Inspection of Pipe Welds R(2001)	1985	PFI	0
115	ES-3	Fabricating Tolerances R(2000)	1981	PFI	0

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www.herculesebooks.com info@herculesebooks.com +989141908737